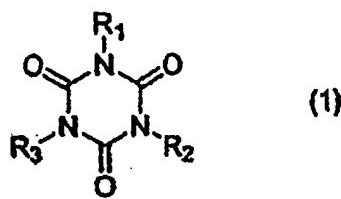


ABSTRACT OF THE DISCLOSURE

The invention relates to a photocurable resin composition comprising:

- (A) 20-65 wt% of a cationically polymerizable component,
- (B) 0.1-10 wt% of a cationic-polymerization initiator,
- (C) 5-45 wt% of a component having a structure shown by the following formula (1),



wherein R¹, R², and R³ individually represent organic groups, provided that at least two of R¹, R², and R³ have a polymerizable carbon-carbon double bond,

- (D) 0.1-10 wt% of a radical-polymerization initiator, and
- (E) 0-20 wt% of a component having at least one radically polymerizable group in the molecule; The invention also relates to a method of making three dimensional articles and the use of the articles.